

Date: Monday, 5/14/2007 7:14:48 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 32336	
Estimate Number : 12858	
P.O. Number : N/A	Part Number : D412702109B
This Issue : 5/14/2007 S.O. No. : N/A	Drawing Number : ICA D412-702 P.79
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : D
Previous Run : N/A	Material : N/A
Written By : <u> </u>	Due Date : 5/15/2007
Checked & Approved By : <u> </u>	Qty: <u>5</u> Um: Each
Comment : est rev A 07.05.10 new issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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PTO

Comment: DOCUMENT CONTROL
type labels per PPP D412-702-109B CHG001

2.0	D35733	ADAPTER
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✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
ADAPTER
batch: B31862

3.0	D3579045	SHOULDER HARNESS LH
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✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
SHOULDER HARNESS RH
batch: B32114

4.0	K62	CLIP
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✓

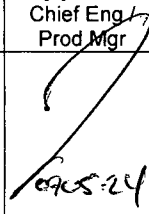
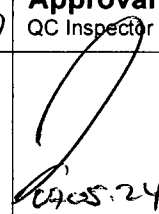
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
CLIP
batch: M104426


5.0	MS24693S272	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Screw
batch: M8967

M07/05/17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector	
07/05/16	1	w/o split	mf	07-05-24	1			
07-05-24	1	Applied Marine adhesive sealant contact cement NA 104324 NA 102865	mf	07-05-24				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 07/05/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/14/2007 7:14:48 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32336

Part Number: D412702109B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: M11763

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

batch: M164215

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

DECAL

batch: B32086

ml 07/05/07

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

ml

MF 07-05-23

(P70)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2005-24

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-109B CHG001

Location:

PPP Rev: Draft

7/15/24

Job Completion





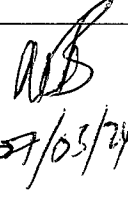
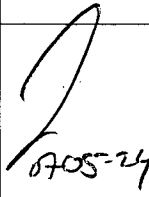
QC 21 Final Inspection w/o release

7/15/24

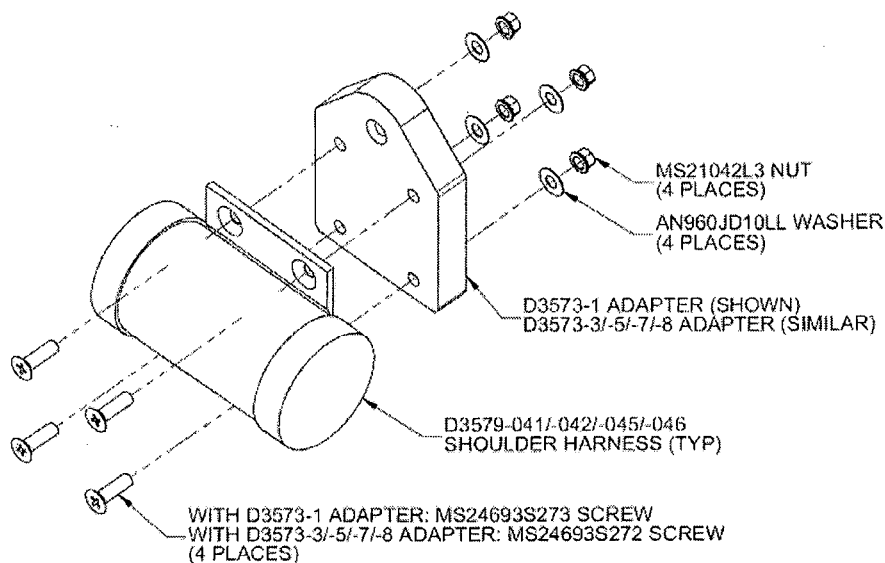
(7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

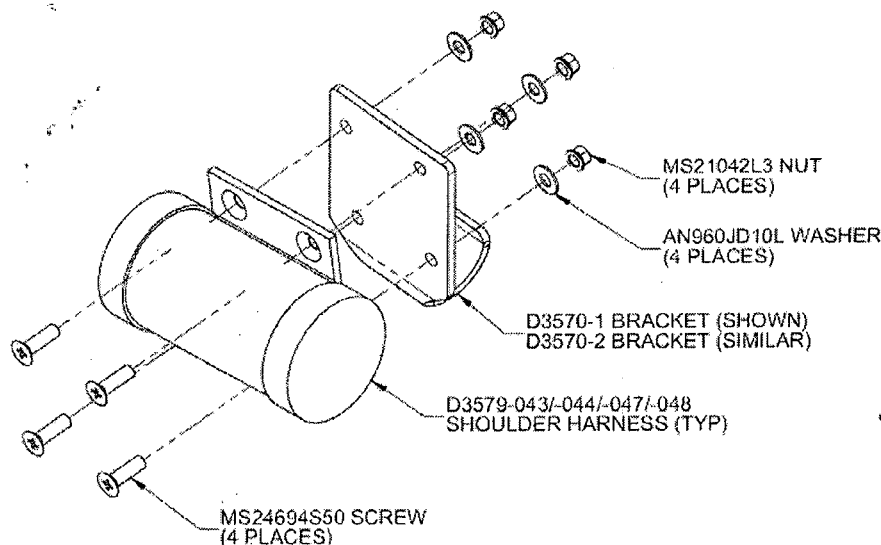
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/24	9.0	D3569-3 does not stick to the buckle, even with the recommended adhesive 3M fast cure 5200	 07/05/24	Apply a light coat of contact cement to bond the label to the buckle. M 102525	SB 07/05/24	 07/05/24	 07/05/24	 07/05/24

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32336

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